

## 1. Identification

<b>Product identifier</b>	<b>Elvanol® Polyvinyl Alcohol</b>	
<b>Other means of identification</b>		
<b>Product code</b>	52-22, 52-22 DF, 50-42, 50-42 S8, 50-42 DF, 51-03, 51-04,, 51-04DF, 51-05, 51-05 DF, 51-05 S4, 50-14, 50	
<b>Synonyms</b>		
<b>Recommended use</b>	Industrial Use.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Company name</b>	Kuraray America Inc.	
<b>Address</b>	Applied Bank Center 2200 Concord Pike, Suite 1100 Wilmington, DE 19803	
<b>Telephone</b>	+1-800-635-3182	
<b>E-mail</b>	GLSV@kuraray.com	
<b>Emergency phone number</b>	CHEMTREC: +1-800-424-9300 (outside the U.S. +1-703-527-3887)	



## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>OSHA defined hazards</b>	Combustible dust
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	Warning
<b>Hazard statement</b>	May form combustible dust concentrations in air.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Prevent dust accumulation to minimize explosion hazard. Observe good industrial hygiene practices.
<b>Response</b>	Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Poly(vinyl alcohol, vinyl acetate)	25213-24-5	10 - 24
Process Aids		<5
Methanol	67-56-1	<1
Methyl acetate	79-20-9	< 0.1

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Dusts may irritate the respiratory tract, skin and eyes.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Apply extinguishing media carefully to avoid creating airborne dust.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	May form combustible dust concentrations in air.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Use only non-sparking tools. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). This product is miscible in water. Collect dust using a vacuum cleaner equipped with HEPA filter.  Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.  Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### U.S. - OSHA

Material	Type	Value	Form
Elvanol® Polyvinyl Alcohol (CAS Mixture)	PEL	5 mg/m3	Respirable fraction
		15 mg/m3	Total dust

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Methanol (CAS 67-56-1)	PEL	260 mg/m3
		200 ppm
Methyl acetate (CAS 79-20-9)	PEL	610 mg/m3
		200 ppm

#### ACGIH

Material	Type	Value	Form
Elvanol® Polyvinyl Alcohol (CAS Mixture)	TWA	3 mg/m3	Respirable particles
		10 mg/m3	Inhalable particles

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Methanol (CAS 67-56-1)	STEL	250 ppm
	TWA	200 ppm
Methyl acetate (CAS 79-20-9)	STEL	250 ppm
	TWA	200 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Methanol (CAS 67-56-1)	STEL	325 mg/m3
		250 ppm
		260 mg/m3
Methyl acetate (CAS 79-20-9)	STEL	200 ppm
		760 mg/m3
		250 ppm
	TWA	610 mg/m3
		200 ppm

### Biological limit values

#### ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Methanol (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

\* - For sampling details, please see the source document.

### Exposure guidelines

#### US - California OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

#### US - Minnesota Haz Subs: Skin designation applies

Methanol (CAS 67-56-1) Skin designation applies.

#### US - Tennessee OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

#### US ACGIH Threshold Limit Values: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Methanol (CAS 67-56-1) Can be absorbed through the skin.

<b>Appropriate engineering controls</b>	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Granular.
<b>Color</b>	Translucent to white.
<b>Odor</b>	Odorless.
<b>Odor threshold</b>	Not available.
<b>pH</b>	4 - 7
<b>Melting point/freezing point</b>	32 °F (0 °C)
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Non flammable.

### Upper/lower flammability or explosive limits

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	10 - 20°C
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	392 °F (200 °C)
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.26 - 1.31 g/cm3
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

Percent volatile < 5 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None.  Further information : During drying, cleaning and moulding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Large molten masses may give off hazardous gases. Water quenching is good practice. Stable under normal conditions.
<b>Conditions to avoid</b>	Contact with incompatible materials. Avoid heating for prolonged periods above the recommended upper processing limit. Keep away from heat, sparks and open flame. Avoid temperatures above 200 °C. Minimize dust generation and accumulation.
<b>Incompatible materials</b>	Strong acids. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Alcohols. Aldehydes. Organic acids.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	PVOH is considered a nuisance dust, avoid with engineering controls or PPE.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact may cause mechanical irritation of the eyes.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**  
Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	Not expected to be a hazard under normal conditions of intended use.
<b>Skin corrosion/irritation</b>	No adverse effects due to skin contact are expected.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** Not classified.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Not classified.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Methyl acetate (CAS 79-20-9)			
<b>Aquatic</b>			
Algae	EC50	Freshwater algae	120 mg/l, 72 hours
	NOEC	Freshwater algae	120 mg/l, 72 hours

Components		Species	Test Results
Crustacea	EC50	Daphnia magna	1026.7 mg/l, 48 hours
Fish	LC50	Brachydanio rerio	250 - 350 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Methanol (CAS 67-56-1)	-0.77
Methyl acetate (CAS 79-20-9)	0.18

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are listed on or exempt from the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Methanol (CAS 67-56-1)	LISTED
Methyl acetate (CAS 79-20-9)	LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Methanol	67-56-1	<1

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Methanol (CAS 67-56-1)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**US state regulations****US. Massachusetts RTK - Substance List**

Methanol (CAS 67-56-1)

Methyl acetate (CAS 79-20-9)

**US. New Jersey Worker and Community Right-to-Know Act**

Methanol (CAS 67-56-1)

Methyl acetate (CAS 79-20-9)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Methanol (CAS 67-56-1)

Methyl acetate (CAS 79-20-9)

**US. Rhode Island RTK**

Methanol (CAS 67-56-1)

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Methanol (CAS 67-56-1)

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	11-June-2015
<b>Revision date</b>	-
<b>Version #</b>	01
<b>Further information</b>	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
<b>HMIS® ratings</b>	Health: 1 Flammability: 1 Physical hazard: 0